n,

1. A method comprising: coupling a first and second surface of an

electronic device;/and 3

injecting an encapsulant between said first and 4

second surfaces through one of said surfaces. 5

1 2. The method of claim 1 wherein injecting an

encapsulant includes forming a hole through one of said 2

surfaces and injecting encapsulant through said hole. 3

The method of claim 2 including forming a 1 3. centrally located hole and forming a plurality of radially 2 3

displaced holes arranged at a substantially uniform radius

4 from said centrally located hole.

The method of claim 3 including injecting

encapsulant through said centrally located hole until the

encapsulant reaches said radially displaced holes and 3

thereafter stopping the injection of encapsulant through 4

said centrally located hole and injecting encapsulant 5

through said radially displaced holes. 6

The method of claim 1 wherein injecting an 1 2

encapsulant includes causing an encapsulant front to extend

outwardly from the center of a region to be encapsulated 3

between said first and second surfaces. 4

The state of the s

1 6. The method of claim 5 including injecting
2 encapsulant through a central hole through one of said
3 surfaces.

7. The method of claim 6 including terminating the injection of encapsulant through said central hole and

3 injecting encapsulant through a plurality of holes

4 substantially uniformly radially displaced with respect to

5 said central hole.

1 8. The method of claim 7 including stopping the
2 injection of said encapsulant through radially displaced
3 holes and initiating the injection of encapsulant through a
4 second set of holes radially displaced with respect to said
5 radially displaced holes.

1 9. The method of claim 1 including forming an

2 electronic display.

1 10. The method of claim 1 including injecting

2 encapsulant into the region between a pair of spaced

3 platés.

11. An electronic device comprising:

a first surface;

What I

a second surface spaced from said first surface, said second surface including at least one encapsulation injection port extending through said surface; and 6 encapsulation between said first and second 7 surfaces. 1 The device of claim 11 wherein said device is a 2 display. The device of claim 11 wherein one of said 1 surfaces is a glass panel. Hand John John B. W. H. Hand The device of claim 11 wherein said surfaces are 1 surface mounted to one another. 2 Ę The device of claim 11 wherein said device is an 1 organic light emitting display device. 2 The device of claim 11 including a plurality of 1 Tų, encapsulation injection ports extending through said first 3 surface.

- 1 17. The device of claim 16 including a centrally
- 2 located injection port, and a first array of substantially
- 3 uniformly radially displaced injection ports positioned

radially outwardly of said centrally located injection

The device of claim 17 including/a second array 18. of substantially uniformly displaced injection ports positioned radially outwardly with respect to said first array.

> 1 19. A method comprising: 2

injecting encapsulant/into an electronic device

at a first location; and 3

4 when the encapsulant reaches a second location 5

spaced from said first location, injecting encapsulant at a 6

location proximate to said second location.

The method of claim 19 including coupling a first 1 20. and second surface of an electronic device and injecting 2 encapsulant between said first and second surfaces.

1 The method of claim 20 including forming a 21.

centrally located hole and forming a plurality of radially 2

displaced holes arranged at a substantially uniform radius 3

from said centrally located hole. 4

The state of the s Ħ L. \ZÌ £.; ħ,

The method of claim 21 including injecting encapsulant through said centrally located hole until the encapsulant reaches said radially displaced holes and 3 thereafter stopping the injection of encapsulant through 4 said centrally located hole and injecting encapsulant 5 through said radially displaced holes. 6 The method of claim 19 including forming an 1 23. electronic display. 2 The method of claim 19 including injecting 1

- encapsulant into a region between a pair of spaced plates.
- The method of claim 24 including injecting 1 encapsulant through one of said plates. 2